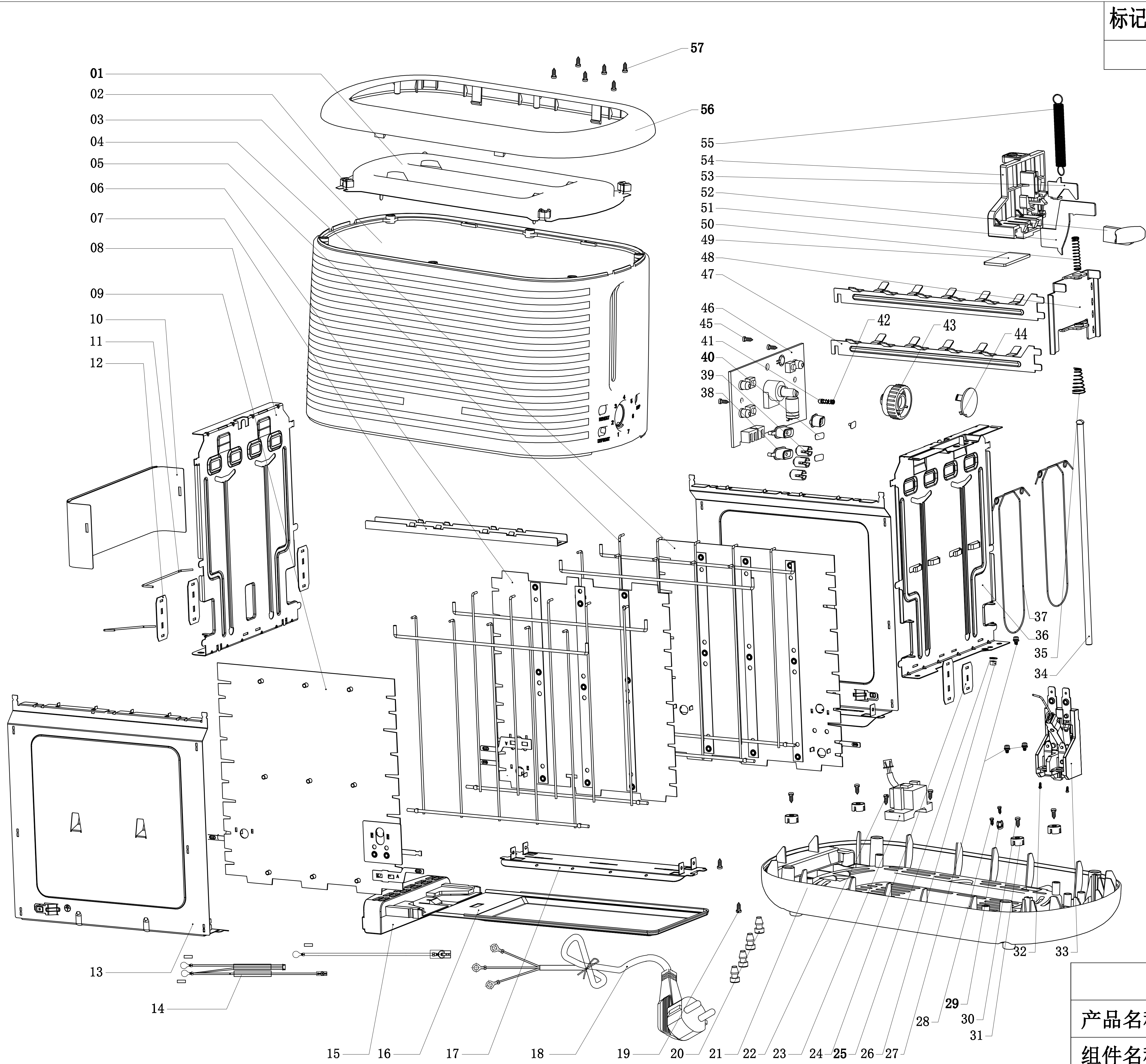




标记	修	改	内	容	修改	批准	日期

57	十字槽盘头自攻螺钉	Tapping Screw	ST3.0*10	6	
56	顶圈	Top ring	PP+4%增强	1	
55	复位弹簧	Restoration Spring	SUS304 65Mn Φ0.5*Φ7.0*48mm	1	
54	升降架	Lifting Shift	PA66+30%GF	1	
53	启动片	Actual Plate	GALVANIZED STEEL T=1.0mm	1	
52	按制	Lever Knob	PP	1	
51	按制片	Lever Bar	GALVANIZED STEEL T=1.2mm	1	
50	上缓冲弹簧	Up Buffer Spring	Φ0.4*Φ6.4*26.5mm, SUS304	1	
49	磁条片	Magnetic Plate	GALVANIZED STEEL T=1.5mm	1	
48	面包托架	Bread Carriage Bracket	GALVANIZED STEEL T=1.0mm	1	
47	面包托	Bread Carriage	ALUMIUM PLATED STEEL T=0.6mm 镀锌板	2	
46	电子板组件	PCB Asm	PCB ASS'Y MP-810	1	
45	十字槽盘头自攻螺钉	Tapping Screw	ST3.0*12	3	
44	旋钮装饰片	Control Knob Cover	PP	1	
43	旋钮	Control Knob	PP	1	
42	响声弹簧	spring	Φ0.25*Φ2.4*7.0mm, SUS304	1	
41	响声轴	Click Shaft	PA66	1	
40	按钮装饰片	Button Cover	PP	3	
39	连接柱	Connection Bolt	PP	1	
38	按钮	Button	PC/透明	3	
37	网架弹丝	Mesh Spring	ø0.65mm STEEL WIRE 65Mn BLACKED	2	
36	前支撑片	Front Support Bracket	ALUMIUM PLATED STEEL T=0.4mm 镀锌板	1	
35	下缓冲弹簧	Under Buffer Spring	TOWER SHADE SPRING STAINLESS STEEL SUS304 Φ0.5*13.5 mm	1	
34	升降轴	Lifting Shift	A3 STEEL Φ3.9X145 mm NICKEL PLATED	1	
33	开关组件	Switch Asm	230V/10A 120V/16A	1	
32	十字槽盘头自攻螺钉	Tapping Screw	ST3.0*12	2	
31	隔热柱	Heat insulation bushing	PA66	4	
30	十字槽盘头自攻螺钉	Tapping Screw	ST3.0*10	4	
29	压线码	Cord Clamp	PP	1	
28	十字槽盘头自攻螺钉	Tapping Screw	ST3.0*10	2	
27	十字槽盘头带弹丝螺钉	Machine Screw	M3*6	3	
26	六角螺母	Hexagonal Nut	M3	1	
25	外菊花垫	External Teeth Washer	Φ3.2mm	1	
24	云母隔片B	Insulation Mica Sheet B	MICA SHEET T=0.4-0.5mm	1	
23	电磁铁组件	Magnetic Vale	MAGNETIC VALE ASS'Y ST-896	1	
22	十字槽盘头自攻螺钉	Tapping Screw	ST3.0*12	2	
21	底座	Base	PP	1	
20	胶脚	Foot	硅胶 Silicone	4	
19	入字槽盘头自攻螺钉	Tapping Screw	ST3.0*12	5	
18	电源线组件	Power Cord Asm	H05VV-F 3G*0.75mm ²	1	
17	下固定条	Lower Fixing Bar	GALVANIZED STEEL T=0.4mm 镀锌板	1	
16	面包屑盘	Crumb Tray	GALVANIZED STEEL T=0.3mm 镀锌板	1	
15	抽手	Crumb Tray Handle	PP	1	
14	内引线组合	Inner Lead Wire Asm	INNER LEAD WIRE A ASS'Y ST-896	1	
13	侧反射片	Side Heatshield	GALVANIZED STEEL T=0.3mm 镀锌板	2	
12	云母隔片A	Insulation Mica Sheet A	MICA SHEET T=0.4-0.5mm	4	
11	碰焊钢线	Bus bar	STAINLESS STEEL SUS430 ø1.2mm	2	
10	后挡热片	Rear Heatshield	GALVANIZED STEEL T=0.3mm 镀锌板	1	
09	左发热板组件	Left Asm	LEFT HEAT ELEMENT ASS'Y ST-896	1	
08	后支撑片	Rear Support Bracket	ALUMIUM PLATED STEEL T=0.4mm 镀锌板	1	
07	上固定条	Upper Fixing Bar	GALVANIZED STEEL T=0.5mm 镀锌板	1	
06	中发热板组件	Middle Asm	MIDDLE HEAT ELEMENT ASS'Y ST-896	1	
05	活动网	Grill Wire Mesh	ø2.2*ø1.2mm STAINLESS STEEL SUS202	4	
04	右发热板组件	Right Asm	RIGHT HEAT ELEMENT ASS'Y ST-896	1	
03	炉身 Housing		PP	1	
02	顶盖定位块	Location Block	PA66	5	
01	顶盖	Top Cover	SUS430, T=0.31MM	1	

余姚市富达电子有限公司

产品名称	ST-810	零件图号	ST810-000
组件名称	爆炸图	组件材料	
制图		单位	
审核		比例	
批准		视角表示	
		图幅	A3
		版本	A